

単位: μm

基準寸法の区分 (mm)		軸の公差域クラス																
を 超え	以下	b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9
-	3	-140	-60	-20	-20	-14	-14	-14	-6	-6	-6	-2	-2	0	0	0	0	0
		-165	-85	-34	-45	-24	-28	-39	-12	-16	-20	-6	-8	-4	-6	-10	-14	-25
3	6	-140	-70	-30	-30	-20	-20	-20	-10	-10	-10	-4	-4	0	0	0	0	0
		-170	-100	-48	-60	-32	-38	-50	-18	-22	-28	-9	-12	-5	-8	-12	-18	-30
6	10	-150	-80	-40	-40	-25	-25	-25	-13	-13	-13	-5	-5	0	0	0	0	0
		-186	-116	-62	-76	-40	-47	-61	-22	-28	-35	-11	-14	-6	-9	-15	-22	-36
10	14	-150	-95	-50	-50	-32	-32	-32	-16	-16	-16	-6	-6	0	0	0	0	0
		-193	-138	-77	-93	-50	-59	-75	-27	-34	-43	-14	-17	-8	-11	-18	-27	-43
14	18																	
18	24	-160	-110	-65	-65	-40	-40	-40	-20	-20	-20	-7	-7	0	0	0	0	0
		-212	-162	-98	-117	-61	-73	-92	-33	-41	-53	-16	-20	-9	-13	-21	-33	-52
24	30																	
30	40	-170	-120															
		-232	-182	-80	-80	-50	-50	-50	-25	-25	-25	-9	-9	0	0	0	0	0
40	50	-180	-130	-119	-142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62
		-242	-192															
50	65	-190	-140															
		-264	-214	-100	-100	-60	-60	-60	-30	-30	-30	-10	-10	0	0	0	0	0
65	80	-200	-150	-146	-174	-90	-106	-134	-49	-60	-76	-23	-29	-13	-19	-30	-46	-74
		-274	-224															
80	100	-220	-170															
		-307	-257	-120	-120	-72	-72	-72	-36	-36	-36	-12	-12	0	0	0	0	0
100	120	-240	-180	-174	-207	-107	-126	-159	-58	-71	-90	-27	-34	-15	-22	-35	-54	-87
		-327	-267															
120	140	-260	-200															
		-360	-300															
140	160	-280	-210	-145	-145	-85	-85	-85	-43	-43	-43	-14	-14	0	0	0	0	0
		-380	-310	-208	-245	-125	-148	-185	-68	-83	-106	-32	-39	-18	-25	-40	-63	-100
160	180	-310	-230															
		-410	-330															
180	200	-340	-240															
		-455	-355															
200	225	-380	-260	-170	-170	-100	-100	-100	-50	-50	-50	-15	-15	0	0	0	0	0
		-495	-375	-242	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115
225	250	-420	-280															
		-535	-395															
250	280	-480	-300															
		-610	-430	-190	-190	-110	-110	-110	-56	-56	-56	-17	-17	0	0	0	0	0
280	315	-540	-330	-271	-320	-162	-191	-240	-88	-108	-137	-40	-49	-23	-32	-52	-81	-130
		-670	-460															
315	355	-600	-360															
		-740	-500	-210	-210	-125	-125	-125	-62	-62	-62	-18	-18	0	0	0	0	0
355	400	-680	-400	-299	-350	-182	-214	-265	-98	-119	-151	-43	-54	-25	-36	-57	-89	-140
		-820	-540															
400	450	-760	-440															
		-915	-595	-230	-230	-135	-135	-135	-68	-68	-68	-20	-20	0	0	0	0	0
450	500	-840	-480	-327	-385	-198	-232	-290	-108	-131	-165	-47	-60	-27	-40	-63	-97	-155
		-995	-635															

備考 表中の各段で、上側の数値は上の寸法許容差、下側の数値は下の寸法許容差を示す。

単位: μm

基準寸法の区分 (mm)		軸の公差域クラス															
を 超え	以下	js5	js6	js7	j5	j6	k5	k6	m5	m6	n6	p6	r6	s6	t6	u6	x6
-	3	± 2	± 3	± 5	± 2	+4 -2	+4 0	+6 0	+6 +2	+8 +2	+10 +4	+12 +6	+16 +10	+20 +14	-	+24 +18	+26 +20
3	6	± 2.5	± 4	± 6	+3 -2	+6 -2	+6 +1	+9 +1	+9 +4	+12 +4	+16 +8	+20 +12	+23 +15	+27 +19	-	+31 +23	+36 +28
6	10	± 3	± 4.5	± 7.5	+4 -2	+7 -2	+7 +1	+10 +1	+12 +6	+15 +6	+19 +10	+24 +15	+28 +19	+32 +23	-	+37 +28	+43 +34
10	14																
		± 4	± 5.5	± 9	+5 -3	+8 -3	+9 +1	+12 +1	+15 +7	+18 +7	+23 +12	+29 +18	+34 +23	+39 +28	-	+44 +33	+51 +40
14	18																
18	24																
		± 4.5	± 6.5	± 10.5	+5 -4	+9 -4	+11 +2	+15 +2	+17 +8	+21 +8	+28 +15	+35 +22	+41 +28	+48 +35	-	+54 +41	+67 +54
24	30																
30	40																
		± 5.5	± 8	± 12.5	+6 -5	+11 -5	+13 +2	+18 +2	+20 +9	+25 +9	+33 +17	+42 +26	+50 +34	+59 +43	+64 +54	+76 +70	-
40	50																
50	65																
		± 6.5	± 9.5	± 15	+6 -7	+12 -7	+15 +2	+21 +2	+24 +11	+30 +11	+39 +20	+51 +32	+60 +41	+72 +53	+85 +66	+106 +87	-
65	80																
		± 7.5	± 11	± 17.5	+6 -9	+13 -9	+18 +3	+25 +3	+28 +13	+35 +13	+45 +23	+59 +37	+73 +51	+93 +71	+113 +91	+146 +124	-
80	100																
100	120																
		± 9	± 12.5	± 20	+7 -11	+14 -11	+21 +3	+28 +3	+33 +15	+40 +15	+52 +27	+68 +43	+88 +63	+117 +92	+147 +122	+177 +144	-
120	140																
140	160																
		± 9	± 12.5	± 20	+7 -11	+14 -11	+21 +3	+28 +3	+33 +15	+40 +15	+52 +27	+68 +43	+88 +63	+117 +92	+147 +122	+177 +144	-
160	180																
		± 10	± 14.5	± 23	+7 -13	+16 -13	+24 +4	+33 +4	+37 +17	+46 +17	+60 +31	+79 +50	+109 +80	+159 +130	+199 +140	+249 +140	-
180	200																
200	225																
		± 11.5	± 16	± 26	+7 -16	± 16	+27 +4	+36 +4	+43 +20	+52 +20	+66 +34	+88 +56	+126 +94	+166 +130	+216 +144	+266 +144	-
225	250																
250	280																
		± 12.5	± 18	± 28.5	+7 -18	± 18	+29 +4	+40 +4	+46 +21	+57 +21	+73 +37	+98 +62	+144 +108	+192 +130	+240 +144	+288 +144	-
280	315																
315	355																
		± 13.5	± 20	± 31.5	+7 -20	± 20	+32 +5	+45 +5	+50 +23	+63 +23	+80 +40	+108 +68	+166 +126	+224 +172	+282 +132	+340 +132	-
355	400																
400	450																
		± 13.5	± 20	± 31.5	+7 -20	± 20	+32 +5	+45 +5	+50 +23	+63 +23	+80 +40	+108 +68	+166 +126	+224 +172	+282 +132	+340 +132	-
450	500																